



## POINT 006 High Temp&Tack

A multipurpose web spray contact adhesive. With increased adhesion strength and temperature resistance to 120 °C. Can be used indoors and outdoors for a wide range of applications such as: bonding foam, fabric, leather and other lightweight materials to rigid plastic, metal, concrete, masonry, plaster, cardboard, ceramics, glass and wood based substrates. Perfect for vehicle trimming applications.

### BENEFITS:

- Indoor & Outdoor
- Temperature resistance -30°C to 120 °C
- Can be used from 0 °C to 35°C
- Fast drying: 1-2 minutes of flash off time
- High tack adhesive
- Open time – 40 minutes
- Easy to apply
- Multipurpose adhesive

### APPLICATION:

- Bonding foam, fabric, leather and other lightweight materials to rigid plastic, metal, concrete, masonry, plaster, cardboard, ceramics, glass and wood based substrates.
- Bonding many materials in furniture, automotive, packaging, constructions.
- Perfect for vehicle trimming applications.
- Not recommended for use with plasticized vinyls, flexible plastics, expanded/extruded polystyrene, PE or PP.

### NORMS / ATESTS / CERTIFICATES:

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## TECHNICAL DATA SHEET

### TECHNICAL DATA:

Indicator	Value
Viscosity	600 CPS
Solid content	27-29%
Coverage 500ml	2 m <sup>2</sup>
Colour	Clear
Temperature resistance	-30°C - +120°C
Flash off	1-2 min.
Open Time	40 min.
Recommended application and product temperature	+15 °C - +27 °C
Bonding temperature	0 °C - +35 °C
Direction for use	Double sided

### Health and safety

Prior to application, read safety instruction presented in MSDS.

### Surface preparation

Bonding - the surface should be clean, dry, smooth, free of grease, mechanical damage and other particles that reduce adhesion

### Application instructions

Shake the product well before use (for at least 30 sec). Bonding can be done from 0 °C to +35 °C, but the recommended application and product temperature should be in range from +15 °C to +27 °C. If not complying recommended temperatures, the drying times and adhesion properties deteriorates. For permanent adhesion apply the product on both surfaces in an equal layer, allow to dry 3 minutes and press both sides together. For temporary adhesion apply the product on one surface in an equal layer, allow to dry 3 minutes and press both sides together. On porous surfaces apply several layers. Spraying distance is about 20 cm. from the surface.

### Cleaning

Clean the valve after use (turn the can upside down and press the nozzle for about 3 seconds).

## TECHNICAL DATA SHEET

### REMARKS / RESTRICTION:

Product can not be used during rain or frost. Use only in well ventilated areas. Do not exceed open time of the adhesive. If adhesive is expelled wet or as a jet - canister is too cold, it should be moved to warm environment to allow to acclimatise before reusing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. All given parameters are based on laboratory tests compliant with internal manufacturer's standards and strongly depend on product hardening conditions (c.a., ambient, surface temperature, quality of used equipment and skills of person applying the product).

### TRANSPORT / STORAGE:

Product is packaged in 500 ml. cans. Store up to 18 months from the production date indicated in original sealed packaging at +10 °C to +50 °C. Protect from frost and direct sunlight. Do not store directly on concrete floor. Transport at a temperature of not less than +10 °C.

### SAFETY AND HEALTH PRECAUTIONS

For detailed information find Material Safety Data Sheet available at producer upon request. All written or oral information, recommendations and instructions are given according to our best knowledge, tests and experience, in good faith and in compliance with manufacturer's principles. Each user of this material will make sure in every possible way, including verification of the final product in proper conditions, about suitability of the supplied materials for their intended purposes. The manufacturer is not liable for any losses incurred due to inaccurate or erroneous application of the manufacturer's materials.